

Sector:	Metal sheet and wire forming
Activities:	The factory layout allows the manufacturing process of six dedicated product lines: (1) worm springs, (2) heavy leaf springs, (3) medium-weight leaf springs and (4) light springs, (5) heavy torsion and (6) light torsion springs.
Legal status and ownership:	Gibnjara is 100% socially-owned and organized as a joint-stock company under the Yugoslavian law.
Workforce:	The factory employs a workforce of 311 people, as of January 2002.
Market position:	<p>Well-experienced manufacturer of sample-based, in-house design documentation, or following customer specifications metal springs. Processing capability in metal sheets and/ or wire forming. The core output of the factory, currently sold in Yugoslavia's domestic market exclusively, consists of:</p> <ul style="list-style-type: none"> Ø Parabolic and leaf springs, 800 to 2200 mm long, 4 to 45 mm thick and 45 to 150 mm wide, in steel according to the German steel standards DIN 4620, DIN 59145 and DIN 59146, or equivalent. Springs in this category that Gibnjara has produced outfit passenger and railway cars, freight trucks, trailers and half-trailers. The factory has also manufactured connecting items for agricultural machinery and other types of springs needed in miscellaneous building and mining machinery. Ø Coil springs, up to 7 m long and at no more than 440 mm outer diameter, in steel wire at 6 up to 55mm diameter and according to the German standards DIN 668 and DIN 17221 respectively, or equivalent. The factory's products in this category are aimed at road and railway vehicles, building and mining machinery, braking and other industrial systems, stabilizing rods and freight vehicles.